




CYANOACRYLATE INSTANT ADHESIVES

ergo.® CYANOACRYLATE INSTANT ADHESIVES									
	Designation	Colour	Viscosity [mPas]	Tensile shear strength Steel/Steel [N/mm ²] (DIN EN 1465)	Temperature range [°C]	Curing time (sec.)			Approvals, Registrations
						Alu	CBR	EPDM	
ergo.® 5011	Universal	colourless	100	20	-30 to +80	50	5	10	1/2
ergo.® 5012	Universal	colourless	90	15	-30 to +80	65	7	25	
ergo.® 5014	Universal	colourless	2 000	15	-30 to +80	60	8	10	
ergo.® 5705	Universal	colourless	500	18	-30 to +80	60	7	7	
ergo.® 5039	Universal Gel	colourless	thixotropic	24	-30 to +80	100	21	30	
ergo.® 5300	Elastomer	colourless	30	-	-30 to +80	25	3	2	1/2
ergo.® 5925	Elastomer	colourless	30	-	-30 to +80	60	5	7	1/2
ergo.® 5950	Plastics	colourless	5	-	-30 to +80	28	5	6	
ergo.® 5400	Plastics	colourless	30	-	-30 to +80	35	3	2	1/2
ergo.® 5713	Plastics	colourless	1 200	-	-30 to +80	60	6	10	
ergo.® 5200	Metall	colourless	5	18	-55 to +80	20	-	-	
ergo.® 5210	Metall	colourless	400	14	-55 to +105	35	-	-	
ergo.® 5634	Metall	colourless	2 800	18	-55 to +120	90	-	-	
ergo.® 5861	Porous	colourless	100	17	-55 to +85	35	5	10	1/2
ergo.® 5880	Flexible	black	150	20	-55 to +120	35	25	25	
ergo.® 5889	Special	colourless	400	14	-55 to +105	30	12	17	
ergo.® 5901 	Low odor	colourless	6	12	-30 to +100	100	15	65	
ergo.® 5922 	Low odor	colourless	60	12	-30 to +100	100	25	18	
ergo.® 5923 	Low odor	colourless	1 000	12	-30 to +100	100	32	28	



Products without hazard pictograms according to (EG) Nr. 1272/2008 in paragraph 2.2

Approvals/Registrations:

- 1.) NSF - ANSI 61 = For use in contact with drinking water.
- 2.) NSF - P1 = Listed for use in food processing areas.