






## ANAEROBIC ADHESIVES FOR THREADLOCKING

ergo.® ANAEROBIC ADHESIVES											
	Designation	Colour	Viscosity [mPas]	Breakaway torque [Nm] (DIN 54454)	Prevailing torque [Nm]	Compressive shear strength [N/mm <sup>2</sup> ] (DIN 54452)	max. gap [mm]	max. thread size	Temperature range [°C]	Final strength at 25°C [hrs]	Approvals, Registrations
ergo.® 4003 	Threadlocker low strength	purple	1 000	>10	>2	>10	0,2	M 36	-55 to +150	10	-
ergo.® 4050 	Threadlocker medium strength	blue	150	>15	>7	>8	0,15	M 12	-55 to +150	10	-
ergo.® 4052 	Threadlocker medium strength	blue	2 200 tx	>21	>10	>20	0,25	M 36	-55 to +150	3	1/2/3/4
ergo.® 4100 	Threadlocker high strength	red	1 500 tx	>20	>35	>20	0,25	M 36	-55 to +150	6	1/2
ergo.® 4101 	Threadlocker high strength	green	700	>25	>40	>20	0,15	M 25	-55 to +150	10	1/2
ergo.® 4115	Threadlocker high strength heat resist	red	10 000 tx	>23	>23	>25	0,2	M 36	-55 to +200	24	-



Products without hazard pictograms according to (EG) Nr. 1272/2008 in paragraph 2.2